



TECHNICAL DATA SHEET

1K PREMIER PRIMER

PRODUCT DESCRIPTION

This high build acrylic based product is unique. The formulation ensures that there's no need to apply a putty and a primer over a prepared surface – the only product that is needed is the 1K Premier Primer.

PRODUCT AND ADDITIVES

- Concept 1K Premier Primer
- Concept Multi-Thinner




SUITABLE SUBSTRATES

- Sound existing finishes.
- Aluminium surfaces primed with Concept 1K Etch Primer.
- Steel surfaces Primed with Concept 1K Etch Primer.

MIXING RATIO





- 2 Parts Concept 1K Premier Primer, by volume.
- 1 part Concept Multi-Thinner by volume (50% Reduction).

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none">• Use 1.5 - 2.0 mm• Pressure is 350 – 400 kPa. (The same condition applies for gravity feed)	
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APPLICATION

- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application. Lightly rusted surfaces must be treated with Concept Light Rust & Metal Conditioner.
- Apply two to three even coats.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> • 20 – 22 seconds B4 cup at 25°C. 	
FLASH-OFF TIME:	<ul style="list-style-type: none"> • 5 minutes between coats at 25°C. 	
DRYING:	<ul style="list-style-type: none"> • 40 – 60 minutes at 25°C for a Dry Film Thickness of 50 – 80 Micron. 	
SANDING:	<ul style="list-style-type: none"> • Wet sand thoroughly with either P600 for solid paint or no less than P800 for metallic colours. 	

TECHNICAL INFORMATION

COLOUR:	Grey
COVERAGE:	3.5 m ² /L @ 80 Micron Dry Film Thickness.
VOC:	596 g/L
PACKAGING:	1LT, 4LT, 20LT
ITEM CODE:	A03C/1KPRM
SHELF LIFE:	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 04 April 2013

REPLACES ISSUE: 1 December 2004