



TECHNICAL DATA SHEET

2K TIMBER PRIMER (4:1)

PRODUCT DESCRIPTION

This is a high performance two pack primer designed for use over a variety of wooden substrates. It has excellent filling properties, sanding, flexibility and hardness.

PRODUCT AND ADDITIVES

- Concept 2K Timber Primer (4:1)
- Concept 2K Timber Primer Hardener
- Concept 2K Thinner


SUITABLE SUBSTRATES

- Suitable for use over a variety of different wooden substrates, including solid timber, veneer, MDF, and particle board.

MIXING RATIO





- 4 parts Concept 2K Timber Primer (4:1) by volume.
- 1 part Concept 2K Timber Primer Hardener by volume.
- Up to 10% Concept 2K Thinner by volume.

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none">• 2.0mm tip with a suction feed gun• Pressure is 350 – 450 kPa.• (The same condition applies for gravity feed)	
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APPLICATION

- Stir thoroughly before use.
- Ensure all surfaces are clean and free from loose particles.
- Fill any imperfections with a suitable wood putty.
- Sand the surface with 180 Frecut if required.
- Apply two to three even coats.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> • 25 - 27 seconds B4 cup at 25°C. 	 <small>25-27 SECONDS</small>
FLASH-OFF TIME:	<ul style="list-style-type: none"> • 5 – 10 minutes between coats at 25°C. 	
AIR DRYING:	<ul style="list-style-type: none"> • 3 - 4 hours at 25°C for a Dry Film Thickness of 50 – 80 Micron. 	
SANDING:	<ul style="list-style-type: none"> • Sand thoroughly with either P240 or P320 Frecut before applying finish coat. 	

TECHNICAL INFORMATION

COLOUR:	White
COVERAGE:	5 m ² /L @ 80 Micron Dry Film Thickness.
VOC:	Primer: 398 g/L Hardener: 573 g/L
POT LIFE:	2 - 3 hours at 25°C.
PACKAGING:	4LT, 5LT Kit (Hardener: 1LT)
ITEM CODE:	A15/2KPRIMER (Hardener: A15/2KPRIMHARD)
SHELF LIFE:	12 Months (Hardener: 6 Months)

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

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