



# TECHNICAL DATA SHEET

## 2K WOW PRIMER

### PRODUCT DESCRIPTION

This Wet on Wet primer is built around speed. It is designed for use under a number of paint systems producing a smooth surface combined with excellent adhesion.

### PRODUCT AND ADDITIVES

- Concept 2K WOW Primer
- Concept Universal (MS) Hardener Fast
- Concept 2K Thinner Range




### SUITABLE SUBSTRATES

- Sound existing finishes.
- Aluminium surfaces primed with Concept 1K Etch Primer.
- Steel surfaces.
- Polyester spray filler.
- Glass reinforced polyester.

### MIXING RATIO




- 4 parts Concept 2K WOW Primer by volume.
- 1 part Concept Universal (MS) Hardener Fast by volume
- If needed, up to 10% reduction can be made with Concept 2K Thinner.

## SPRAY GUN AND PRESSURE

<p>SPRAY GUN &amp; PRESSURE:</p>	<ul style="list-style-type: none"> <li>2.0mm tip with a suction feed gun</li> <li>Pressure is 350 – 450 kPa. (The same condition applies for gravity feed)</li> </ul>	
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## APPLICATION

- Stir thoroughly before use.
- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application. Lightly rusted surfaces must be treated with Concept Light Rust & Metal Conditioner.
- One to two, even coats are needed to obtain a 40 - 50 Micron Dry Film Thickness.

<p>SPRAYING VISCOSITY:</p>	<ul style="list-style-type: none"> <li>18 - 20 seconds B4 cup at 25°C.</li> </ul>	 18-20 SECONDS
<p>FLASH-OFF TIME:</p>	<ul style="list-style-type: none"> <li>5 minutes between coats at 25°C.</li> </ul>	
<p>DRYING:</p>	<ul style="list-style-type: none"> <li>15 minutes at 25°C before topcoating.</li> </ul>	

## TECHNICAL INFORMATION

<b>COLOUR:</b>	Grey
<b>COVERAGE:</b>	8 m <sup>2</sup> /L @ 80 Micron Dry Film Thickness.
<b>VOC:</b>	457 g/L
<b>POT LIFE:</b>	2 - 3 hours at 25°C.
<b>PACKAGING:</b>	1LT, 4LT Hardeners: 250ml, 1LT
<b>ITEM CODE:</b>	A03C/WOWPRIM (Hardeners: A04C/UNI)
<b>SHELF LIFE:</b>	12 Months (Hardeners: 6 months)

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The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

**REVISED: 08 April 2013**

**REPLACES ISSUE: 03 March 2012**