



TECHNICAL DATA SHEET

COLD GAL ZINC-RICH

(SPRAYPAK)

PRODUCT DESCRIPTION

Concept Paint's Cold Gal Zinc-Rich is a cold galvanising primer that dries to a durable crack resistant coating. Because it contains 86% inorganic zinc in the dried paint film, it resists oxidation and will provide galvanising protection to bare metal even when scratched. It also contains additives that results in less smoke and reduction in electrode wear when welded.

PRODUCT AND ADDITIVES

- Concept Cold Gal Zinc-Rich Spraypak

SUITABLE SUBSTRATES

- Mild steel.
- Hot dipped galvanised surfaces.

SUBSTRATE PREPARATION

- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application.
- Mask off surrounding areas to avoid overspray.

MIXING

- Ready for Use
- Invert and shake the can thoroughly, until the agitation ball can be heard (two to three minutes). Continue to shake the can during application.

APPLICATION

- Spray in an even overlapping pattern from a distance of approximately 25 centimetres.
- Apply two to three even coats to gradually increase film thickness.
- Avoid heavy coats which may run.
- Allow 5 minutes flash off between coats.

Drying @ 25°C and 40 micron DFT:	20 minutes
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- Note: Can be recoated, once dry, with any Concept Paints topcoat.

AFTER USE

- Turn the can upside down and spray until the jet clears.
- Any over spray maybe cleaned up with Mineral Turps.

TECHNICAL INFORMATION

COLOUR:	Grey
COVERAGE:	5 m ² /425g @ 40 Micron Dry Film Thickness.
PACKAGING:	425g
ITEM CODE:	A02C/WELD/425G
SHELF LIFE:	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 16 September 2015

REPLACES ISSUE: 23 April 2015