



TECHNICAL DATA SHEET

ILLUSIONS

PRODUCT DESCRIPTION

This product is the basecoat part of a high performance 2 Pack Clear Over Base (C.O.B) system designed in Australia for the Australian Market. The colours in this range give an **ILLUSION** effect. That is, the colour of each changes at different viewing angles, producing a unique range of colour effects.

PRODUCT AND ADDITIVES

- Concept Illusions Celtic Blue
- Concept Illusions Mirage Green
- Concept Illusions Roman Gold
- Concept Illusions Cryptic Red
- Concept Basecoat Reducer Range



SUITABLE SUBSTRATES

- Concept Illusions Groundcoat Black is the only suitable substrate to ensure the desired effect is achieved.

MIXING RATIO




- 1 part Concept Illusions Colour by volume.
- 30 – 40% Concept Basecoat Reducer by volume.

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none">• Use 1.2 – 1.4mm through a suction feed gun.• Pressure at 350 – 450 kPa (Gravity feed is slightly higher pressure).	
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APPLICATION

- All surfaces must be thoroughly cleaned with Concept Wax & Grease Remover prior to application.
- Apply three to four even coats.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> • 16 – 17 seconds B4 cup at 25°C. 	 16-17 SECONDS
FLASH-OFF TIME:	<ul style="list-style-type: none"> • 5 – 10 minutes between coats at 25°C. 	
DRYING:	<ul style="list-style-type: none"> • 20 – 30 minutes at 25°C for a Dry Film Thickness of 15 – 20 Micron. 	

TECHNICAL INFORMATION

COLOUR:	4 Illusion Colours
COVERAGE:	7 m ² /L @ 20 Micron Dry Film Thickness.
VOC:	770 g/L
PACKAGING:	500ML, 1LT
ITEM CODE:	A06C/I
SHELF LIFE:	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 30 May 2013

REPLACES ISSUE: 1 December 2004