



TECHNICAL DATA SHEET

INFRA-RED PRIMER HARDENER

PRODUCT DESCRIPTION

A hardener specifically designed to be used with Concept's HS 2K Primer range for curing using both short and medium wave Infra-Red equipment.

PRODUCT AND ADDITIVES

- Concept Infra-Red Primer Hardener

MIXING RATIO


- 4 parts of any 2 Pack Primer by volume.
- 1 part Concept Infra-Red Primer Hardener (MS) by volume.

APPLICATION

- *Refer to the relevant Technical Data Sheet on the product used for application instructions.*

INFRA-RED DRYING

Recommendation for short/medium wave Infra-Red equipment:

DRYING:	<ul style="list-style-type: none">• 5 minutes at half power at a distance of 80cm.• 15 – 20 minutes at full power at a distance of 80cm.	
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TECHNICAL INFORMATION

COLOUR:	Crystal Clear Solution
VOC:	593 g/L
PACKAGING:	1LT
ITEM CODE:	A04C/PRIMHINF
SHELF LIFE:	6 Months- Should be sealed tightly at all times as product reacts with moisture and humidity.

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 10 May 2013

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