



TECHNICAL DATA SHEET

NO MIX™

NM-99 METALLIC RAISER

PRODUCT DESCRIPTION

This tinter is used to compliment the Concept No Mix System. It requires **NO MIXING**. This tinter makes a metallic and pearl particle “stand up” and appear brighter. It affects metallics by giving them a brighter, cleaner and a more brilliant face and flip. It can be used in conjunction with the standard No Mix Colour System, producing an extensive range of colour formulations.

PRODUCT AND ADDITIVES

- Concept No Mix Colour
- Concept No Mix NM-99 Metallic Raiser
- Concept NM Reducer




SUITABLE SUBSTRATES

- Concept HS 2K Primer
- Sound existing surfaces, except for weak surfaces such as nitrocellulose or enamels.

MIXING RATIO




- 1 part Concept NO MIX colour by volume.
- 5 – 10% Concept NM-99 Metallic Raiser by volume.
- 50 – 70% Concept NM Reducer by volume.
- If required, 5% by volume of Concept Universal Hardener can be added to the No Mix colour, before thinning, to activate it.

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none"> 1.2 – 1.4 mm through gravity feed. Pressure is 350 – 450 kPa. 	
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APPLICATION

- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application.
- Apply two to three even coats.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> 17 – 18 seconds B4 cup at 25°C. 	
FLASH-OFF TIME:	<ul style="list-style-type: none"> 5 – 10 minutes between coats at 25°C. 	
DRYING:	<ul style="list-style-type: none"> 30 – 40 minutes at 25°C for a Dry Film Thickness of 20 – 25 Micron. 	

TECHNICAL INFORMATION

COLOUR:	Milky White
VOC:	706 g/L
PACKAGING:	1LT
ITEM CODE:	A14/NM99
SHELF LIFE:	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 08 April 2013

REPLACES ISSUE: 21 December 2006