

Date: 21st October 2016

Technical Data Sheet

Version:01

| Product Name | |
|-------------------|---|
| Full Product Name | 102 Brushable Etch Primer - Grey |
| Type of Product | 1K Etch Primer |
| Description | Concept 102 Brushable Etch Primer-Grey is a chromate free etch and primer in one. This ready for use product has been optimised for brush or roller application. It is characterised by its excellent adhesion properties over a wide range of metal substrates. It can also be used on previously painted surfaces in a sound condition. This product can be sprayed wet on wet. |

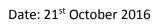
| Products | | | | | | |
|----------------------------------|-----------------------|-----------------------|----------------------------|------|------------------------------|------|
| Product Name | Volume Solids % | Weight Solids % | Density g/mL lbs/US gal | | VOC g/L lbs/US gal | |
| 102 Brushable Etch Primer - Grey | 14.4 | 27.9 | 1.015 | 8.47 | 731.0 | 6.10 |

Properties

- Chromate free
- Ready for use
- Brush or Roller application

Substrates

- Mild steel surfaces
- Aluminium
- Stainless steel grade 316
- Galvanised steel, Zincalume, Zincanneal
- Glass reinforced polyester (GRP & general types of fibreglass body parts)
- Sound existing enamel and acrylic lacquer surfaces



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| Substrate Preparation | |
|-----------------------|--|
| All Substrates | All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application. Lightly rusted surfaces must be treated with Concept Light Rust & Metal Converter. |

| Prod | Product Preparation | | | | |
|----------|--|--|-----------|--|--|
| | Reducer | Not required – product supplied ready for use | | | |
| AB | Pot life @ 25°C (77°F) | N/A | | | |
| S | Spray viscosity @ 25°C (77°F) | BSB 4 Cup Ford 4 Cup As is | | | |
| | Application | Using a brush or roller, apply one even coat. Avoid heavy wet coats. | | | |
| | DFT Recommended | 20-25 μm 0.8-1.0 mil | | | |
| | Flash off time @ 25°C (77°F) | N/A | | | |
| | Drying | Air Dry @ 25°C (77°F) | 40-60 min | | |
| e | Sanding | Wet sand with P600-P800 before applying finish coat or Dry sand with P400-P500 using an orbital sander | | | |
| with any | This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use. | | | | |



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| Remarks | |
|------------------------|--|
| | Stir all products thoroughly each time before use. Stir the mixture well after the weigh-out of the components. |
| ● F / °C | Surface temperature must always be a minimum of 3°C (5°F) above dew point. |

Equipment Cleaning

Use recommended Concept Paints cleaner

| Dry Film Properties | After 7 days drying, when compared to similar technology products. | | |
|----------------------|---|--|--|
| Adhesion | Excellent | | |
| Corrosion protection | Excellent | | |
| Durability | Excellent | | |

| Product Data | |
|----------------------|---|
| Colour | Green Grey, Neutral Grey |
| Theoretical Coverage | Approx. 5.0 m ² /L (205 ft ² /US gal) @ recommended DFT |
| Shelf Life | 36 months in an unopened container at room temperature away from sunlight. |

| Product Packaging | | | |
|------------------------------|----------------|---|----------------------------------|
| Product Code 1 | Product Code 2 | Product Name | Package Size |
| A03C/1BETCHG A03C/1BETCHN | | 102 Brushable Etch Primer Green Grey 102 Brushable Etch Primer Neutral Grey | 500 mL, 1L, 4L 500 mL, 1L, 4L |



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Safety

For automotive and industrial use only by professional painters. Not recommended for sale to, or use by the general public. Before using, read and follow all label and Safety Data Sheet (SDS) precautions. If mixed with other components, the mixture will have hazards of all individual components.

Read and understand the Guidelines for the Safe Handling and Use of Isocyanate Containing Paints, including the use of approved respiratory protection and Personal Protective Equipment. Use only in a well-ventilated approved spray booth, according to local regulations.

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This Technical Data Sheet supersedes all previous issues.

Concept Paints 26-30 Charles Street St Marys NSW 2760 Sydney, Australia ph. +61 (2) 9673 2555 fax. +61 (2) 9623 1918 info@conceptpaints.com.au www.conceptpaints.com.au