

Technical Data Sheet

Product Name	
Full Product Name	EP41 Epoxy Primer
Type of Product	2K chromate free epoxy-polyamide primer
Description	Concepts' EP41 Epoxy Primer is a 2K, chromate free epoxy-polyamide primer surfacer characterised by excellent adhesion to any metal substrate. Its unique formulation ensures a primer, which is very easy to sand and is suitable for use under any topcoat. It has very good anti-corrosive properties, with outstanding flexibility, chemical and water resistance.

Products						
Product Name	Volume Solids %	Weight Solids %	Density		VOC	
			g/mL	lbs/US gal	g/L	lbs/US gal
EP41 Epoxy Primer Grey	49.1	70.1	1.518	12.67	454.4	3.79
EP41 Epoxy Primer White	49.7	71.0	1.551	12.94	449.0	3.75
EP41 Epoxy Primer Black	49.3	66.8	1.377	11.49	456.9	3.81
EP41 Primer Hardener	31.5	38.9	0.938	7.83	572.7	4.78
EP41 Primer Hardener Fast	28.7	31.1	0.901	7.52	620.6	5.18
2K Thinner Slow	0.0	0.0	0.893	7.45	892.7	7.45
2K Thinner	0.0	0.0	0.882	7.36	881.9	7.36
2K Thinner Fast	0.0	0.0	0.872	7.27	871.5	7.27

Properties
<ul style="list-style-type: none"> • Excellent good anti-corrosive properties • Outstanding flexibility • Excellent adhesion and durability • Easy to sand • Excellent chemical and water resistance • Suitable for use under all CONCEPT Paints Topcoats.

Substrates

- Mild Steel and Steel Alloy surfaces
- Stainless steel grade 316
- Aluminium, Zincalume, Zinccanear
- Galvanised steel
- Glass reinforced polyester (GRP & general types of fibreglass body parts)
- Sound, cured and properly prepared existing surfaces

Substrate Preparation







All Substrates










All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application. Lightly rusted surfaces must be treated with Concept Light Rust & Metal Converter.

NOTE: Ensure complete and thorough removal of residual rust converter before applying this product.

Product Preparation



	Mixing Ratio 4:1 (by volume)	Concept EP41 Primer		Concept EP41 Primer Hardener
		4 parts		1 part
	Reducer	10-20% (v/v) of Concept 2K Thinner, if required.		
	Pot life @ 25°C (77°F)	6 hours		
	Spray viscosity @ 25°C (77°F)	BSB 4 Cup Ford 4 Cup	17-19 s 15-17 s	

Product Preparation cont

   	Spray equipment	Gun type	Fluid tip	Spray pressure	Spray Distance
	Gravity feed	2.0 mm 0.079"	200-240 kPa 2.0-2.4 bar 30-35 psi	15-20 cm 6-8 inch	
	Suction feed	2.0 mm 0.079"	200-240 kPa 2.0-2.4 bar 30-35 psi	15-20 cm 6-8 inch	
	HVLP	1.5-1.8 mm 0.059-0.071"	40-70 kPa 0.4-0.7 bar 6-10 psi	15-20 cm 6-8 inch	
	Airless Air Assisted Electrostatic	Consult the manufacturer's instructions.			
	Number of coats	2-3 coats	Apply one coat followed by two even full coats. Avoid heavy wet coats.		
	DFT Recommended	40-50 µm 1.6-2.0 mils			
	Flash off time @ 25°C (77°F)	5 min between coats			
	Drying	Air Dry @ 25°C (77°F)	3-4 hours		
		Low Bake @ 50°C (122°F)	30-40 min		
	Sanding	Wet sand with P600-P800 or Dry sand with P500-P800 before applying finish coat			

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

Remarks

	Stir all products thoroughly each time before use. Stir the mixture well after the weigh-out of the components.
	Surface temperature must always be a minimum of 3°C (5°F) above dew point.
NOTE:	Ensure the complete removal of any residue of Rust Converter before applying this primer.

Equipment Cleaning

Use recommended Concept Paints cleaner

Dry Film Properties

After 7 days drying,
when compared to similar technology products.

Hardness	Excellent
Flexibility	Excellent
Chemical and water resistance	Excellent
Corrosion protection	Excellent
Durability	Excellent

Product Data

Colour	White, Grey, Black
Theoretical Coverage	Approx. 8 m ² /L (325 ft ² /US gal) @ recommended DFT
Shelf Life	36 months in an unopened container at room temperature away from sunlight.

Product Packaging

Product Code 1	Product Code 2	Product Name	Package Size
A03C/EP41G	1376200	EP41 Epoxy Primer Grey	1L, 4L, 10L (Kit)
A03C/EP41W	1376000	EP41 Epoxy Primer White	1L, 4L, 10L (Kit)
A03C/EP41B	1377000	EP41 Epoxy Primer Black	1L, 4L, 10L (Kit)
A04C/EP41	2729200	EP41 Primer Hardener	250mL, 1L
A04C/EP41F	2729300	EP41 Primer Hardener Fast	250mL, 1L
A08C/2KTHS	8319100	2K Thinner Slow	1L, 4L, 20L
A08C/2KTHIN	8319200	2K Thinner	1L, 4L, 20L
A08C/2KTHF	8319300	2K Thinner Fast	1L, 4L, 20L

Safety

For automotive and industrial use only by professional painters. Not recommended for sale to, or use by the general public. Before using, read and follow all label and Safety Data Sheet (SDS) precautions. If mixed with other components, the mixture will have hazards of all individual components.

Read and understand the Guidelines for the Safe Handling and Use of Isocyanate Containing Paints, including the use of approved respiratory protection and Personal Protective Equipment. Use only in a well-ventilated approved spray booth, according to local regulations.

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This Technical Data Sheet supersedes all previous issues.

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