

# Technical Data Sheet

Product Name	
Full Product Name	No Mix
Type of Product	2K solvent borne clear over base (COB) basecoat
Description	Concept No Mix is a clear over base (C.O.B) tinting system that requires <b>NO MIXING and No mixing machine is required</b> . It is characterised by superior colour strength and depth as well as excellent flow properties and colour matching capability.

Tinters				
Code & Name of Tinter	Density g/mL	Weight Solids %	Volume Solids %	VOC g/L
NM-01 Black	1.018	36.4	29.1	647.3
NM-02 Blue	0.987	34.0	27.2	651.1
NM-03 Bright Blue	0.968	23.7	17.4	737.9
NM-04 Bright Gold	1.024	39.3	31.5	621.5
NM-05 Bright Red	0.983	28.4	21.5	703.4
NM-06 Custard	1.113	40.5	26.4	661.5
NM-07 Copper	1.008	29.9	20.4	706.3
NM-10 Deep Black	1.033	31.0	26.0	712.3
NM-11 Cobalt Blue	1.013	33.5	27.3	674.3
NM-12 Maroon	0.990	31.0	24.3	682.5
NM-13 Deep Maroon	0.995	32.6	25.8	671.1
NM-14 Garnet	0.999	34.3	27.5	656.2
NM-15 Green	1.044	36.3	28.8	664.4
NM-16 Green Blue	1.003	36.7	29.8	635.3
NM-17 Green Gold	1.041	34.5	28.7	681.4
NM-18 Grey Black	0.992	30.1	22.5	693.6
NM-19 Empress Black	0.912	16.5	11.0	763.8
NM-20 Light Red Oxide	1.030	31.2	20.7	708.0
NM-21 Lime	1.042	33.2	24.9	696.2
NM-22 Magenta	0.992	32.2	25.4	671.3
NM-23 Midnight Blue	1.012	37.0	29.1	638.2
NM-24 Red Gold	1.009	30.6	21.3	700.1
NM-25 Red Maroon	1.022	33.4	27.7	680.2

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NM-28 Turquoise	1.017	38.0	31.0	630.9
NM-30 Violet	0.971	24.6	18.3	731.7
NM-31 White	1.173	45.4	28.6	640.5
NM-32 Yellow Gold	1.043	34.1	22.4	687.6
NM-33 Yellow Ochre	1.052	34.3	22.7	690.9
NM-34 Special Violet	1.008	30.2	24.4	704.1
NM-35 Port Wine Red	1.015	32.6	27.2	684.2
NM-36 Deep Blue	1.006	32.8	26.5	675.6
NM-37 Special Deep Black	0.975	23.0	17.4	751.8
NM-38 Special Red Maroon	1.005	31.4	25.3	689.0
NM-39 HS Special Red	1.003	33.3	25.9	669.2
NM-41 Reduced Black	0.967	24.5	18.0	730.6
NM-42 Silk Silver	1.035	30.5	19.1	719.4
NM-43 Silk Russet	1.038	30.5	18.9	721.5
NM-44 Silk Gold	1.031	30.2	19.0	719.9
NM-45 Silk Blue	1.028	29.2	18.1	727.3
NM-46 Silk Red	1.033	30.4	19.1	719.3
NM-47 Silk Green	1.035	30.6	19.2	718.3
NM-48 Silk Copper	1.030	29.8	18.7	723.2
NM-51 Red Yellow	1.005	33.2	26.3	671.0
NM-52 Topaz	1.008	33.7	25.5	668.3
NM-53 Organic Orange	0.998	31.7	23.2	681.2
NM-59 Metallic Additive	0.963	23.4	17.0	737.7
NM-60 Stabilizer Additive	0.963	23.4	17.0	737.7
NM-61 Effect White	1.091	38.4	27.5	671.8
NM-62 HS Special White	1.286	52.0	31.0	616.9
NM-63 HS Special Yellow	1.185	45.2	28.0	649.8
NM-65 Fine Metallic	0.980	24.3	16.2	742.5
NM-66 Medium Metallic	0.969	23.2	16.0	744.8
NM-67 Coarse Metallic	0.969	23.1	16.0	745.1
NM-68 Extra Fine Silver	0.974	23.6	16.2	744.0
NM-69 Fine Silver	0.977	23.9	15.9	743.9
NM-70 Silver	0.972	23.5	16.1	743.8
NM-71 Medium Silver	0.981	24.3	16.1	742.8
NM-72 Coarse Silver	0.977	23.8	16.0	744.7
NM-74 Coarse Aluminium	0.974	23.6	16.1	743.8
NM-75 Extra Coarse Aluminium	0.979	24.5	16.4	739.2

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<b>Tinters</b>				
<b>Code &amp; Name of Tinter</b>	<b>Density g/mL</b>	<b>Weight Solids %</b>	<b>Volume Solids %</b>	<b>VOC g/L</b>
NM-77 Fine White Pearl	1.048	32.3	20.2	709.4
NM-78 White Sparkle Pearl	1.040	31.7	20.1	710.2
NM-80 Yellow Pearl	1.055	33.0	20.6	706.0
NM-82 Fine Yellow Gold Pearl	1.024	30.3	19.1	713.6
NM-83 Orange Pearl	0.990	26.7	18.0	726.2
NM-86 Copper Pearl	1.048	32.2	20.2	709.7
NM-87 Bright Russet Pearl	1.056	32.8	20.2	709.4
NM-88 Fine Russet Pearl	1.057	32.8	20.1	710.3
NM-89 Blue Russet Pearl	1.048	32.2	20.1	710.8
NM-90 Red Blue Pearl	1.049	32.0	19.8	713.4
NM-91 Fine Blue Pearl	1.047	32.0	19.9	712.1
NM-92 Green Blue Pearl	1.033	30.9	19.7	714.4
NM-93 Fine Green Pearl	1.045	31.9	20.0	711.6
NM-95 Blue Green Pearl	1.048	32.3	20.2	709.4
NM-96 Red Pearl	1.046	32.2	20.3	709.0
NM-97 Fine Silver Pearl	1.035	31.0	19.7	713.8
NM-98 Fine Violet Pearl	1.064	33.8	20.8	704.3
NM-99 Metallic Raiser	1.014	30.3	20.5	706.1
NM-101 Red Candy	1.029	16.9	14.0	855.6
NM-102 Brandy Wine Candy	1.062	18.7	16.0	864.2
NM-103 Yellow Candy	1.075	20.4	17.8	855.8
NM-104 Green Candy	1.067	20.4	17.6	849.0
Universal (MS) Hardener Fast	0.968	40.2	33.6	578.3
Universal (MS) Hardener Normal	0.986	39.9	33.9	593.1
Universal (MS) Hardener Slow	1.004	40.9	35.4	593.8
Universal (MS) Hardener Super Fast	0.938	38.9	31.5	572.7
NM Reducer	0.883	0.0	0.0	8.83

## Properties

- Superior pigment distribution, eliminating mottling
- Improved colour depth, providing better coverage
- Consistency in Tinter/Toner strength, assisting with colour matching
- Greater flow characteristics resulting in ease of application
- Incorporating an extensive range of colour formulations

## Substrates

- Concept Paints Primers and primer surfacers e.g. HS 2K Primer
- Sound existing surfaces, except for unstable surfaces such as nitrocellulose or enamels

## Substrate Preparation










### All Substrates




All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application

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## Product Preparation

	<b>Reducer</b>	100% (v/v) of Concept NM Reducer <b>Note:</b> To activate, 5% Concept Universal (MS) Hardener can be added to the No Mix colour, before thinning, if required			
	<b>Pot life @ 25°C (77°F)</b>	N/A			
	<b>Spray viscosity @ 25°C (77°F)</b>	<b>BSB 4 Cup</b>	17-18 s		
		<b>Ford 4 Cup</b>	15-16 s		
	<b>Spray equipment</b>	<b>Gun type</b>	<b>Fluid tip</b>	<b>Spray pressure</b>	<b>Spray Distance</b>
		<b>Gravity feed</b>	1.3-1.4 mm 0.051-0.055"	190-200 kPa 1.9-2.0 bar 27.5-29 psi	15-20 cm 6-8 inch
		<b>Suction feed</b>	1.3-1.4 mm 0.051-0.055"	190-200 kPa 1.9-2.0 bar 27.5-29 psi	15-20 cm 6-8 inch
		<b>HVLP</b>	1.2-1.3 mm 0.047-0.051"	40-70 kPa 0.4-0.7 bar 6-10 psi	15-20 cm 6-8 inch
	<b>Number of coats / DFT</b>	2-3 coats	20-25 µm 0.8-1.0 mils		
	<b>Flash off time @ 25°C (77°F)</b>	5-10 min between coats			
	<b>Drying</b>	<b>Air Dry</b>	30-40 min @ 25°C (77°F)		
<p>This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.</p>					

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Remarks	
	5 – 10% v/v of Concept NM-99 Metallic Raiser may be added for a brighter, cleaner and a more brilliant face and flip, if required
	Stir all products thoroughly each time before use. Stir the mixture well after the weigh-out of the components.
	Surface temperature must always be a minimum of 3°C (5°F) above dew point.

Equipment Cleaning	
Use recommended Concept Paints Cleaner	

Product Data	
Theoretical Coverage	Approx. 8 m <sup>2</sup> /L DFT
Shelf Life	36 months in an unopened container at room temperature away from sunlight.

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## Product Packaging

42 x Concept No Mix Solid and Reduced Tinters	1L
7 x Concept No Mix Xirallic Tinters	250mL, 1L
11 x Concept No Mix Metallic Tinters	1L
17 x Concept No Mix Pearl Tinters	1L
1 x Concept No Mix Metallic Raiser Tinter	1L
4 x Concept No Mix Candy Tinters	250mL
Concept Universal (MS) Hardeners	500mL, 1L
Concept NM Reducer	1L, 4L, 20L
Concept NM-99 Metallic Raiser	1L

## Safety

For automotive and industrial use only by professional painters. Not recommended for sale to, or use by the general public. Before using, read and follow all label and Safety Data Sheet (SDS) precautions. If mixed with other components, the mixture will have hazards of all individual components.

Read and understand the Guidelines for the Safe Handling and Use of Isocyanate Containing Paints, including the use of approved respiratory protection and Personal Protective Equipment. Use only in a well-ventilated approved spray booth, according to local regulations

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This Technical Data Sheet supersedes all previous issues.

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