


Product Name	
Full Product Name	Plastic Primer 400g
Type of Product	1K primer for bumper bars
Description	Concept Plastic Primer (Aerosol) is a general, easy to apply Clear Primer, formulated and characterised by excellent adhesion to most commonly used plastic surfaces as a sound foundation for topcoats. It is suitable for use under all Concept topcoat colours.

Properties	
• Excellent adhesion	
• Easy to use	
• Fast drying	
• Easy to apply	

Substrates	
• ABS, PP/EPDM, PP, TPO, SAN, PC, PA, PUR-RIM, R-TPU, PPO, PBT, PUR, SOFT FOAM, UP-GF	
• Glass reinforced polyester (GRP), thoroughly sanded and cleaned	
Note: Not suitable for vinyl upholstery	

Substrate Preparation	
 All Substrates	<ul style="list-style-type: none">• Wipe all plastic surfaces with warm soapy water then sand area with scotch brite.• Clean all areas to be painted with Concept Antistatic Cleaner before application of Concept Plastic Primer.

Product Preparation

	Shake can	Invert and shake the can thoroughly, until the agitation ball can be heard (two to three minutes). Continue to shake the can during application.	
	Pot life @ 25°C (77°F)	N/A	
	Spray viscosity @ 25°C (77°F)	BSB 4 Cup Ford 4 Cup	N/A
	Application	Spray in an even overlapping pattern from a distance of approx. 25 cm.	
	Number of coats	1-2	Apply one or two even coats, maximum Avoid heavy wet coats.
	DFT Recommended	5 µm 0.2 mil	
	Flash off time @ 25°C (77°F)	5 min between coats	
	Drying	Air Dry @ 25°C (77°F)	30-40 min and then topcoated
	Sanding	Wet sand with P600-P800 before applying finish coat or Dry sand with P240 followed by P400-P500 using an orbital sander	
This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.			

Remarks

	Surface temperature must always be a minimum of 3°C (5°F) above dew point.
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Equipment Cleaning

	Turn the can upside down and spray until the jet clears. Any over spray maybe cleaned up with Mineral Turps
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Dry Film Properties

Adhesion	Excellent
Flexibility	Excellent

Product Data

Colour	Clear
Theoretical Coverage	Approx. 3.0 m ² (120 ft ²)/400g @ recommended DFT
Shelf Life	36 months in an unopened container at room temperature away from sunlight.

Product Packaging

Product Code 1	Product Code 2	Product Name	Package Size
AU1649000.400		PLASTIC PRIMER	400g (aerosol)

Safety

Before using, read and follow all label and Safety Data Sheet (SDS) precautions, including respiratory protection and other Personal Protective Equipment such as safety clothing, glasses and gloves. Use only in a well-ventilated area.

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This Technical Data Sheet supersedes all previous issues.

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