

Product Name

Full Product Name

Primer Filler Aerosol

Type of Product

1K Acrylic Primer Filler

Description

Concept Primer Filler Aerosol is designed for use as a Hi Build undercoat prior to the application of acrylic paints, Concept No Mix Basecoats and Concept Industrial Enamel Paints. It is characterised by fast drying, excellent adhesion and high build characteristics.

Properties

- Excellent adhesion
- Easy to sand
- Fast drying
- Hi build properties

Substrates

- Mild Steel
- Aluminium surfaces primed with Concept 103 Etch Primer or Concept 110 Metal Etch - Grey
- Galvanised iron, Zincalume, Zincanneal primed with Concept 103 Etch Primer or Concept 110 Metal Etch - Grey
- Polyester Spray Filler
- Glass reinforced polyester (GRP & general types of fibreglass body parts)
- Sound existing finishes










Substrate Preparation




All Substrates

All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application. Mask off surrounding areas to avoid overspray.


Product Preparation

	Shake can	Invert and shake the can thoroughly, until the agitation ball can be heard (two to three minutes). Continue to shake the can during application.	
	Pot life @ 25°C (77°F)	N/A	
	Spray viscosity @ 25°C (77°F)	BSB 4 Cup Ford 4 Cup	N/A
	Application	Spray in an even overlapping pattern from a distance of approx. 25 cm.	
	Number of coats	2-3	Apply two to three even coats to gradually increase film thickness. Avoid heavy wet coats to minimise risk of runs.
	DFT Recommended	25 µm 1.0 mil	
	Flash off time @ 25°C (77°F)	5 min between coats	
	Drying	Air Dry @ 25°C (77°F)	40-60 min and then top coated
	Sanding	Wet sand with P600-P800 before applying finish coat or Dry sand with P240 followed by P400-P500 using an orbital sander	
This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.			

Remarks

	Surface temperature must always be a minimum of 3°C (5°F) above dew point.
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Equipment Cleaning

	Turn the can upside down and spray until the jet clears. Any over spray maybe cleaned up with Mineral Turps
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Technical Data Sheet

Dry Film Properties

Adhesion	Excellent
Ease of sanding	Excellent

Product Data

Colour	Grey
Theoretical Coverage	Approx. 3.0 m ² (120 ft ²)/400g @ recommended DFT
Shelf Life	36 months in an unopened container at room temperature away from sunlight.

Product Packaging

Product Code	Product Name	Package Size
AU9586200.400	Primer Filler Aerosol	400g (aerosol)

Safety

Before using, read and follow all label and Safety Data Sheet (SDS) precautions, including respiratory protection and other Personal Protective Equipment such as safety clothing, glasses and gloves. Use only in a well-ventilated area.

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This Technical Data Sheet supersedes all previous issues.

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