

# Technical Data Sheet


Product Name	
Full Product Name	<b>Pink Spray Putty</b>
Type of Product	Spray Putty
Description	Concept Pink Spray Putty is a spraying putty formulated to be used over an acrylic primer surfacer for quick and easy covering of minor imperfections and scratches. It is characterised by its excellent flexibility and high film build. It allows for quick application of finishing coats and reduces the volume of the finish coat required to complete the job.

Products						
Product Name	Volume Solids %	Weight Solids %	Density		VOC	
			g/mL	lbs/US gal	g/L	lbs/US gal
Pink Spray Putty	29.8	53.1	1.247	10.41	584.7	4.88
808 Multi Thinner	0.0	0.0	0.805	6.71	803.5	6.71












Properties
<ul style="list-style-type: none"> <li>• High flexibility</li> </ul>
<ul style="list-style-type: none"> <li>• Good flow and filling properties</li> </ul>

Substrates
<ul style="list-style-type: none"> <li>• Concept Acrylic Primer - Grey</li> </ul>

## Substrate Preparation



	<p><b>All Substrates</b></p>	<ul style="list-style-type: none"> <li>• All surfaces must be thoroughly sanded and cleaned with Concept Wax &amp; Grease Remover prior to application.</li> <li>• Apply one coat Concept Acrylic Primer - Grey over the repair before the application of the Pink Spray Putty. <b>DO NOT APPLY DIRECTLY OVER BARE METAL.</b></li> </ul>
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## Product Preparation

	<p><b>Reducer</b></p>	<p>Not required – product supplied ready for use. 20% v/v of Concept 808 Multi Thinner may be added, if required</p>			
	<p><b>Pot life</b> @ 25°C (77°F)</p>	<p>N/A</p>			
	<p><b>Spray viscosity</b> @ 25°C (77°F)</p>	<p><b>BSB 4 Cup</b> <b>Ford 4 Cup</b></p>	<p>20-22 s 17-19 s</p>		
  	<p><b>Spray equipment</b></p>	<p><b>Gun type</b></p>	<p><b>Fluid tip</b></p>	<p><b>Spray pressure</b></p>	<p><b>Spray Distance</b></p>
<p><b>Gravity feed</b></p>		<p>2.0 mm 0.079"</p>	<p>200-240 kPa 2.0-2.4 bar 30-35 psi</p>	<p>15-20 cm 6-8 inch</p>	
<p><b>Suction feed</b></p>		<p>2.0 mm 0.079"</p>	<p>200-240 kPa 2.0-2.4 bar 30-35 psi</p>	<p>15-20 cm 6-8 inch</p>	
	<p><b>Number of coats</b></p>	<p>2-3</p>	<p>Apply one coat followed by one or two even full coats. Avoid heavy wet coats.</p>		
	<p><b>DFT Recommended</b></p>	<p>80-100 µm 3.2-4.0 mils</p>			
	<p><b>Flash off time</b> @ 25°C (77°F)</p>	<p>5 min between coats</p>			
	<p><b>Drying</b></p>	<p><b>Air Dry</b> @ 25°C (77°F)</p>	<p>3-4 hours</p>		
	<p><b>Re-coating</b></p>	<p>Concept Acrylic Primer - Grey should be used over the Spray Putty Pink before application of any other topcoat.</p>			
	<p><b>Sanding</b></p>	<p>Wet sand with P600-P800 before applying finish coat or Dry sand with P240 followed by P400-P500 using an orbital sander</p>			

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

## Remarks

	Stir all products thoroughly each time before use. Stir the mixture well after the weigh-out of the components.
	Surface temperature must always be a minimum of 3°C (5°F) above dew point.

## Equipment Cleaning

Use recommended Concept Paints 035 Gunwash

## Dry Film Properties

when compared to similar technology products.

Adhesion	Excellent
Filling properties	Excellent

## Product Data

Colour	Pink
Theoretical Coverage	Approx. 2.5 m <sup>2</sup> /L (100 ft <sup>2</sup> /US gal) @ recommended DFT
Shelf Life	36 months in an unopened container at room temperature away from sunlight.

## Product Packaging

Product Code	Product Name	Package Size
AU1013013000X	Pink Spray Putty	1L,4L
AU8089200000X	808 Multi Thinner	1L, 4L, 20L

## Safety

For automotive and industrial use only by professional painters. Not recommended for sale to, or use by the general public. Before using, read and follow all label and Safety Data Sheet (SDS) precautions. If mixed with other components, the mixture will have hazards of all individual components.

Read and understand the Guidelines for the Safe Handling and Use of Isocyanate Containing Paints, including the use of approved respiratory protection and Personal Protective Equipment. Use only in a well-ventilated approved spray booth, according to local regulations.

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This Technical Data Sheet supersedes all previous issues.

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