

Technical Data Sheet

Product Name	
Full Product Name	Spray Putty Pink
Type of Product	Spray putty
Description	Concept Spray Putty Pink is a spraying putty formulated to be used over an acrylic primer surfacer for quick and easy covering of minor imperfections and scratches. It is characterised by its excellent flexibility and high film build. It allows for quick application of finishing coats, and reduces the volume of the finish coat required to complete the job.

Products						
Product Name	Volume Solids	Weight Solids	Density		VOC	
	%	%	g/mL	lbs/US gal	g/L	lbs/US gal
Spray Putty Pink	29.8	53.1	1.247	10.41	584.7	4.88
Multi-Thinner	0.0	0.0	0.805	6.71	803.5	6.71

Properties
<ul style="list-style-type: none"> • High flexibility
<ul style="list-style-type: none"> • Good flow and filling properties

Substrates
<ul style="list-style-type: none"> • Concept Acrylic Primer











Substrate Preparation



All Substrates



- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application.
- Apply one coat Concept Acrylic Primer over the repair before the application of the Spray Putty Pink. **DO NOT APPLY DIRECTLY OVER BARE METAL.**

Product Preparation

	Reducer	Not required – product supplied ready for use. 20% v/v of Concept Multi-Thinner may be added, if required			
	Pot life @ 25°C (77°F)	N/A			
	Spray viscosity @ 25°C (77°F)	BSB 4 Cup Ford 4 Cup	20-22 s 17-19 s		
	Spray equipment	Gun type	Fluid tip	Spray pressure	Spray Distance
		Gravity feed	2.0 mm 0.079"	200-240 kPa 2.0-2.4 bar 30-35 psi	15-20 cm 6-8 inch
		Suction feed	2.0 mm 0.079"	200-240 kPa 2.0-2.4 bar 30-35 psi	15-20 cm 6-8 inch
	Number of coats	2-3	Apply one coat followed by one or two even full coats. Avoid heavy wet coats.		
	DFT Recommended	80-100 µm 3.2-4.0 mils			
	Flash off time @ 25°C (77°F)	5 min between coats			
	Drying	Air Dry @ 25°C (77°F)	3-4 hours		
	Re-coating	Concept Acrylic Primer should be used over the Spray Putty Pink before application of any other top coat.			
	Sanding	Wet sand with P600-P800 before applying finish coat or Dry sand with P240 followed by P400-P500 using an orbital sander			

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

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Remarks	
	Stir all products thoroughly each time before use. Stir the mixture well after the weigh-out of the components.
	Surface temperature must always be a minimum of 3°C (5°F) above dew point.

Equipment Cleaning
Use recommended Concept Paints cleaner

Dry Film Properties	After 7 days drying, <u>when compared to similar technology products.</u>
Adhesion	Excellent
Filling properties	Excellent

Product Data	
Colour	Pink
Theoretical Coverage	Approx. 2.5 m ² /L (100 ft ² /US gal) @ recommended DFT
Shelf Life	36 months in an unopened container at room temperature away from sunlight.

Product Packaging			
Product Code 1	Product Code 2	Product Name	Package Size
A01C/PNK	1013013	Spray Putty Pink	1L
A08C/MT	8089200	Multi-Thinner	1L, 4L, 20L, 60L

Safety

For automotive and industrial use only by professional painters. Not recommended for sale to, or use by the general public. Before using, read and follow all label and Safety Data Sheet (SDS) precautions. If mixed with other components, the mixture will have hazards of all individual components.

Read and understand the Guidelines for the Safe Handling and Use of Isocyanate Containing Paints, including the use of approved respiratory protection and Personal Protective Equipment. Use only in a well-ventilated approved spray booth, according to local regulations.

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This Technical Data Sheet supersedes all previous issues.

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