

Technical Data Sheet

Product Name	
Full Product Name	Unicote 310 2K Premium Clear Base (2:1)
Type of Product	2K acrylic urethane topcoat
Description	Concept Unicote 310 2K Premium Clear base (2:1) is a 2K acrylic urethane topcoat, with a mixing ratio of two to one. It is characterised by its high gloss, excellent durability and high chemical resistance.

Tinters						
Product Name	Volume Solids %	Weight Solids %	Density		VOC	
			g/mL	lbs/US gal	g/L	lbs/US gal
341 White	70.0	84.7	1.909	15.93	291.2	2.43
342 Yellow Ochre	63.5	79.0	1.689	14.10	354.6	2.96
343 Black	60.2	64.5	1.083	9.04	384.1	3.21
344 Bright Blue	52.6	53.8	1.163	9.71	537.5	4.49
345 Green Blue	56.7	61.4	1.088	9.08	419.8	3.50
346 Violet	53.9	54.4	1.122	9.36	512.0	4.27
347 Bright Red	58.1	64.4	1.141	9.52	406.8	3.40
348 Magenta	58.6	62.6	1.072	8.94	401.4	3.35
349 Bright Yellow	56.2	62.2	1.125	9.39	425.4	3.55
350 Mid Yellow	44.2	50.1	1.085	9.06	541.8	4.52
351 Scarlet	59.8	68.5	1.240	10.35	390.3	3.26
352 Green	55.6	59.5	1.234	10.30	500.3	4.18
353 Dark Red Oxide	61.6	76.9	1.612	13.46	372.6	3.11
354 Jet Black	53.1	56.7	1.053	8.78	455.5	3.80
355 Red	63.1	66.1	1.187	9.91	402.4	3.36
371 Reduced Yellow Ochre	62.5	68.7	1.161	9.69	363.9	3.04
372 Reduced Black	61.8	65.0	1.059	8.84	370.3	3.09
373 Reduced Green Blue	61.0	64.3	1.060	8.85	378.9	3.16
374 Reduced Scarlet	61.8	66.0	1.093	9.12	371.2	3.10
375 Reduced Green	60.8	63.8	1.092	9.11	395.5	3.30
381 Silver	41.4	54.4	1.171	9.78	533.7	4.45
382 Coarse Silver	42.5	51.4	1.116	9.31	541.4	4.52
399 Flattening Base	35.9	43.2	1.094	9.13	621.5	5.19

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Products

Product Name	Volume Solids %	Weight Solids %	Density		VOC	
			g/mL	lbs/US gal	g/L	lbs/US gal
310 2K Premium Clear Base (2:1)	42.7	51.0	1.050	8.76	514.6	4.29
213 Hardener Slow	35.4	40.9	1.004	8.38	593.8	4.96
213 Hardener Normal	33.3	39.9	0.986	8.23	593.1	4.95
213 Hardener Fast	33.6	40.2	0.968	8.08	578.3	4.83
213 Hardener Super Fast	31.5	38.9	0.938	7.83	572.7	4.78
310 Premium Hardener Slow	42.9	49.9	1.013	8.49	512.0	4.28
310 Premium Hardener Normal	43.5	49.9	1.014	8.55	513.8	4.29
310 Premium Hardener fast	44.2	49.9	1.015	8.59	514.2	4.30
831 2K Thinner Slow	0.0	0.0	0.893	7.45	892.7	7.45
831 2K Thinner	0.0	0.0	0.882	7.36	881.9	7.36
831 2K Thinner Fast	0.0	0.0	0.872	7.27	871.5	7.27

Properties

- Superior performance
- High gloss
- Excellent flow
- Quick and easy application

Substrates

- Mild Steel
- Aluminium
- Galvanised Iron
- Glass Reinforced Plastics (GRP)
- Previously painted substrates in sound condition

Technical Data Sheet

Date: 24th June 2022

Version: 04












Substrate Preparation

	Mild Steel	<p>DTM: All surfaces must be thoroughly sanded and cleaned with Concept Anti-Static Cleaner prior to application.</p> <p>Primer: Concept 2K HS Primer, Concept 136 Epoxy Primer (Urethane), or Concept 141 Epoxy Primer, sand with P600 wet or dry. As a wet on wet Concept 120 1k Primer .</p>
	Aluminium	Apply Concept 141 Epoxy Primer, or Concept 132 2K Etch Primer with Concept 2K HS Primer. Sand with P600 wet or dry. As a wet on wet Concept 120 1k Primer .
	Galvanised Iron	Apply Concept 2K 141 Epoxy Primer or Concept 132 2K Etch Primer with Concept 2K HS Primer. Sand with P600 wet or dry.
	Glass Reinforced Plastics (GRP)	Apply 2K 141 Epoxy Primer Concept 2K HS Primer. Sand with P600 wet or dry.
	Previously painted Surfaces (in sound condition)	Sand with P600 wet or dry
<p>Special Notes:</p> <ul style="list-style-type: none"> • May be used directly over Concept 132 2K Etch Primer with reduced performance. • All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application • Use white or light coloured primers under bright yellows, oranges and reds, if required. • The above systems are examples only. For further information, please contact Concept Paints Technical Representative. 		

Product Preparation




	<ul style="list-style-type: none"> • Weigh the concentrates into the required base in accordance with the relevant colour formula. • A maximum of only 10% reduced concentrates is allowed and a maximum of 35% for all concentrates, in total. • Stir or shake for a minimum of 10 minutes. • Never leave the mixture stand for more than 30 minutes before mixing. 		
	<p>Mixing Ratio</p> <p>2:1 (by volume)</p>	<p>Unicote 310 2K Premium Clear Base (2:1)</p>	<p>Unicote 213 MS Hardener or 310 Premium Hardener</p>
		2 parts	1 part
	<p>Reducer</p> <p>Up to 10% (v/v) Concept 831 2K Thinner, if required.</p>		

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Product Preparation <small>cont</small>					
	Matting (if required)	Satin Finish: Add 30% of 399 Flattening Base. Matt Finish: Add 45% of 399 Flattening Base. Notes: <ul style="list-style-type: none"> Never add more than 50% of 399 Flattening Base. 399 Flattening Base must be added before adding a hardener or thinner. The addition of 399 Flattening Base will reduce coverage. 			
	Pot life @ 25°C (77°F)	3-4 hours			
	Spray viscosity @ 25°C (77°F)	BSB 4 Cup	17-18 s		
		Ford 4 Cup	15-16 s		
	Spray equipment	Gun type	Fluid tip	Spray pressure	Spray Distance
		Gravity Feed	1.2-1.4 mm 0.047-0.055"	200-240 kPa 2.0-2.4 bar 30-35 psi	15-20 cm 6-8 inch
		Suction feed	1.5-2.0 mm 0.059-0.079"	200-240 kPa 2.0-2.4 bar 30-35 psi	15-20 cm 6-8 inch
		Airless, Air Assisted, Electrostatic	Consult the manufacturer's instructions.		
	Number of coats	2-3	Apply one light coat followed by one or two even full coats. Avoid heavy wet coats.		
	DFT Recommended	80-100 µm 3.1-4.0 mils			
	Flash off time @ 25°C (77°F)	5-10 min between coats			
	Drying	Air Dry @ 25°C (77°F) Low bake	Tack Free: 8 hours. Recoat with itself after 8 hours minimum & 36 maximum. 30-40 min @ 50°C (122°F) Note: Drying times can vary dependent on Type of Hardners, temperature, flash off between coats, film builds and number of coats applied. Full cure will be achieved after 7 days.		
<p>This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.</p>					

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Remarks	
	Stir all products thoroughly each time before use. Stir the mixture well after the weigh-out of the components.
	Before application a colour comparison is recommended
	Surface temperature must always be a minimum of 3°C (5°F) above dew point.

Equipment Cleaning	
Use Concept Paints cleaner such as Concept 035 Gunwash or 808 Multi-Thinner	

Dry Film Properties	
	After 7 days drying, <u>when compared to similar technology products.</u>
Gloss 60/20°	95/88
Water resistance	Excellent
Petrol resistance	Excellent
Abrasion Resistance	Excellent
Durability	Excellent

Product Data	
Flash Point	28°C (82°F)
Theoretical Coverage	Approx. 9.0 m ² /L (365 ft ² /US gal) @ recommended DFT
Shelf Life	36 months in an unopened container at room temperature away from sunlight.

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Date: 24th June 2022

Version: 04

Product Packaging

Product Code	Product Name	Package Size
INXXXXXXXXXX	Unicote 300 Tinters	1L, 4L
INXXXXXXXXXX	Unicote 300 Metallic Tinters	1L, 4L
INXXXXXXXXXX	Unicote 300 Reduced Tinters	1L
IN3999003000X	399 Flattening Base	1L, 4L
IN3109000000X	310 2K Premium Clear Base (2:1)	4L, 14L, 20L
IN21391000001	213 Hardener Slow	1L
IN2139200000X	213 Hardener Normal	1L, 2.5L
IN2139300000X	213 Hardener Fast	1L
IN2139400000X	213 Hardener Super Fast	1L
IN31091000001	310 Premium Hardener Slow	1L
IN3109200000X	310 Premium Hardener Normal	1L, 2.5L
IN31093002.50	310 Premium Hardener Fast	2.5L
IN83191000020	831 2K Thinner Slow	20L
IN83192000020	831 2K Thinner	20L
IN83193000020	831 2K Thinner Fast	20L

Safety

For automotive and industrial use only by professional painters. Not recommended for sale to, or use by the general public. Before using, read and follow all label and Safety Data Sheet (SDS) precautions. If mixed with other components, the mixture will have hazards of all individual components.

Read and understand the Guidelines for the Safe Handling and Use of Isocyanate Containing Paints, including the use of approved respiratory protection and Personal Protective Equipment. Use only in a well-ventilated approved spray booth, according to local regulations.

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This Technical Data Sheet supersedes all previous issues.

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