

Date: 8th August, 2025

Technical Data Sheet

Version: 03

Product Name	
Full Product Name	Unicote 322 (BASE) Enamel Economy Colour or 422 QD Enamel Economy (Factory Pack)
Type of Product	1K fast drying alkyd enamel
Description	Fast drying, economical industrial alkyd enamel, ideally suited for quick and easy, low build protection of steel, aluminium and glass reinforced plastics.

Products						
Product Name	Volume Solids %	Weight Solids %	Density g/mL lbs/US gal		VOC g/L lbs/US gal	
341 White	70.0	84.7	1.909	15.93	291.2	2.43
342 Yellow Ochre	63.5	79.0	1.689	14.10	354.6	2.96
343 Black	60.2	64.5	1.083	9.04	384.1	3.21
344 Bright Blue	52.6	53.8	1.163	9.71	537.5	4.49
345 Green Blue	56.7	61.4	1.088	9.08	419.8	3.50
346 Violet	53.9	54.4	1.122	9.36	512.0	4.27
347 Bright Red	58.1	64.4	1.141	9.52	406.8	3.40
348 Magenta	58.6	62.6	1.072	8.94	401.4	3.35
349 Bright Yellow	56.2	62.2	1.125	9.39	425.4	3.55
350 Mid Yellow	44.2	50.1	1.085	9.06	541.8	4.52
351 Scarlet	59.8	68.5	1.240	10.35	390.3	3.26
352 Green	55.6	59.5	1.234	10.30	500.3	4.18
353 Dark Red Oxide	61.6	76.9	1.612	13.46	372.6	3.11
354 Jet Black	53.1	56.7	1.053	8.78	455.5	3.80
355 Red	63.1	66.1	1.187	9.91	402.4	3.36
371 Reduced Yellow Ochre	62.5	68.7	1.161	9.69	363.9	3.04
372 Reduced Black	61.8	65.0	1.059	8.84	370.3	3.09
373 Reduced Green Blue	61.0	64.3	1.060	8.85	378.9	3.16
374 Reduced Scarlet	61.8	66.0	1.093	9.12	371.2	3.10
375 Reduced Green	60.8	63.8	1.092	9.11	395.5	3.30
381 Silver	41.4	54.4	1.171	9.78	533.7	4.45
382 Coarse Silver	42.5	51.4	1.116	9.31	541.4	4.52
399 Flattening Base	35.9	43.2	1.094	9.13	621.5	5.19
422 Mixed colour	55.0	61.0	1.090	9.08	534.0	4.28
322 QD Enamel Economy Base	46.5	40.2	0.913	7.84	431.4	3.60
422 QD Enamel Economy Factory Pack						
804 Enamel Thinner	0.0	0.0	0.802	6.69	802.0	6.69

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810 Retarder Thinner	0.0	0.0	0.884	7.38	884.0	7.38
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Properties

- Superior performance when compared to other similar products
- High gloss
- Quick and easy application

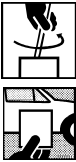








Substrates

- Mild Steel
- Aluminium
- Galvanised Iron
- Glass reinforced polyester (GRP & general types of fibreglass body parts)
- Previously painted substrates in sound condition
 - Concept 123 ZP Primer
 - Concept 103 Etch Primer
 - Concept 110 Metal Etch
 - Concept 111 Universal Primer (HB)

Substrate Preparation

 Mild Steel	DTM: Sand with 240 Frecut Primer: Concept Zinc Phosphate Primer Sand with P600 wet or dry
Aluminium	Apply Concept 103 Etch Primer or Concept 110 Metal Etch or Concept 111 Universal Primer(HB) Sand with P600 wet or dry
Galvanised Iron	Apply Concept 103 Etch Primer or Concept 110 Metal Etch or Concept 111 Universal Primer(HB), 123 ZP Primer Sand with P600 wet or dry
Glass Reinforced Plastics (GRP)	Apply Concept 103 Etch Primer or Concept 111 Universal Primer(HB) Sand with P600 wet or dry
Previously painted Surfaces (in sound condition)	Sand with P600 wet or dry
Special Notes: <ul style="list-style-type: none">• All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application.• Use white or light-coloured primers under bright yellows, oranges and reds, if required.	

Product Preparation





	<ul style="list-style-type: none"> • Weigh the concentrates into the required base in accordance with the relevant colour formula. • A maximum of only 10% reduced concentrates is allowed and a maximum of 35% for all concentrates, in total. • Stir or shake for a minimum of 10 minutes. • Never leave the mixture stand for more than 30 minutes before mixing. 			
 Reducer	Up to 15% (v/v) Concept 804 Enamel Thinner, if required 5-10% Concept 110 Retarder Thinner, if required (to minimize blooming) For airless application, no reducer is required.			
 Matting (if required)	Satin Finish: Add 30% of 399 Flattening Base. Matt Finish: Add 45% of 399 Flattening Base. Notes: <ul style="list-style-type: none"> • Never add more than 50% of 399 Flattening Base. • 399 Flattening Base must be added before adding a hardener or thinner. • The addition of 399 Flattening Base will reduce coverage. 			
 Pot life @ 25°C (77°F)	N/A			
 Spray viscosity @ 25°C (77°F)	BSB 4 Cup Ford 4 Cup	18-19 sec / 25°C 16-17 sec / 25°C	Airless application: 60 sec / 25°C 65 sec / 25°C	
    Spray equipment	Gun type	Fluid tip	Spray pressure	Spray Distance
	Gravity Feed	1.3-1.4 mm 0.051-0.055"	200-240 kPa 2.0-2.4 bar 30-35 psi	15-20 cm 6-8 inch
	HVLP	1.3-1.4 mm 0.051-0.055"	40-70 kPa 0.4-0.7 bar 6-10 psi	15-20 cm 6-8 inch
	Suction feed	1.2-1.3 mm 0.047-0.051"	200-240 kPa 2.0-2.4 bar 30-35 psi	15-20 cm 6-8 inch
	Airless, Air Assisted, Electrostatic	Airless spray set up should have a 28:1 pump ratio and an air supply of 520 - 650 kPa (80 - 100 psi). Apply one mist coat, allow to flash off then apply one full coat. Consult the manufacturer's instructions.		

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
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Product Preparation cont.

	Number of coats	3	Apply one light coat followed by two even full coats. Avoid heavy wet coats.
	DFT Recommended	50 µm 2.0 mils	Airless: 50 µm; 2.0 mils
	Flash off time @ 25°C (77°F)	5 min between coats	
	Drying	Air Dry @ 25°C (77°F)	Dry to handle: 4 hours

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

Remarks

	Stir all products thoroughly each time before use. Stir the mixture well after the weigh-out of the components.
	Before application a colour comparison is recommended
	Surface temperature must always be a minimum of 3°C (5°F) above dew point.

Equipment Cleaning

Use Concept Paints cleaner such as Concept 035 Gunwash or 808 Multi-Thinner

Dry Film Properties

After 7 days drying,
when compared to similar technology products.

Gloss 60/20°	92/84
Water resistance	Good
Petrol resistance	Good
Durability	Good

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Product Data

Theoretical Coverage	Approx. 6.0 m ² /L (245 ft ² /US gal) @ recommended DFT
Shelf Life	36 months in an unopened container at room temperature away from sunlight.

Product Packaging

Product Code	Product Name	Package Size
INXXXXXXXXXXXX	Unicote 300 Tinters	1L, 4L
INXXXXXXXXXXXX	Unicote 300 Metallic Tinters	1L, 4L
INXXXXXXXXXXXX	Unicote 300 Reduced Tinters	1L
IN3999003000X	399 Flattening Base	1L 4L
IN32290000020	322 QD Enamel Economy Base	20L
IN123110000XX	422 QD Enamel Economy Factory Pack colours	20ltr
IN8049200000X	804 Enamel Thinner	1L, 4L, 20L
AU8109200000X	810 Retarder Thinner	1L, 4L, 20L

Safety

For automotive and industrial use only by professional painters. Not recommended for sale to, or use by the general public. Before using, read and follow all label and Safety Data Sheet (SDS) precautions. If mixed with other components, the mixture will have hazards of all individual components.

Read and understand the Guidelines for the Safe Handling and Use of Isocyanate Containing Paints, including the use of approved respiratory protection and Personal Protective Equipment. Use only in a well-ventilated approved spray booth, according to local regulations.

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This Technical Data Sheet supersedes all previous issues.

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