

Technical Data Sheet

Version:03

Product Name	
Full Product Name	Unique Acrylic Clear
Type of Product	1K acrylic clearcoat
Description	Concept Unique Acrylic Clear is a high gloss acrylic clearcoat characterised by its high UV protection properties designed for application over metallic based acrylic automotive paints. The use of high-quality resins and other special raw materials ensures a glossy, flexible product, with excellent adhesion and durability.

Products						
Product Name	Volume Solids %	Weight Solids %		sity bs/US gal	VC g/L lb)C os/US gal
Unique Acrylic Clear Acrylic Thinner 810 Retarder Thinner	21.6 0.0 0.0	28.4 0.0 0.0	0.944 0.840 0.884	7.87 7.01 7.38	676.0 839.8 884.0	5.64 7.01 7.38

Properties

- Superior performance
- High gloss
- Fast drying, easy to polish

Substrates

- Concept Unicryl 3000 Series colours
- Concept No Mix Basecoat System colours

TDS Unique Acrylic Clear page 1 of 4



Technical Data Sheet

Version:03

Substrate Preparation



All Substrates

All surfaces must be clean and free from any contamination prior to application.

Product Preparation

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	Reducer	150% (v/v) Concept Acrylic Thinner 5-10% Concept 810 Retarder Thinner, if required (to minimize blooming)				
A B	Pot life @ 25°C (77°F)	N/A				
S	Spray viscosity @ 25°C (77°F)	BSB 4 Cup Ford 4 Cup	18-19 s 16-17 s			
	Spray equipment	Gun type			Spray Distance	
>1		Gravity Feed	1.3-1.4 mm 0.051-0.055"	200-240 kPa 2.0-2.4 bar 30-35 psi	15-20 cm 6-8 inch	
****		Suction feed	1.3-1.4 mm 0.051-0.055"	200-240 kPa 2.0-2.4 bar 30-35 psi	15-20 cm 6-8 inch	
HVLP		HVLP	1.2-1.3 mm 0.047-0.051"	40-70 kPa 0.4-0.7 bar 6-10 psi	15-20 cm 6-8 inch	
	Number of coats	2-3	Apply two to three even coats. Avoid heavy wet coats.			
	DFT Maximum Recommended	40-50 μm 1.6-2.0 mils				
<u> </u>	Flash off time @ 25°C (77°F)	5 min between coats				
	Drying	Air Dry @ 25°C (77°F)	40-60 min			
	Polishing	Sand with P1200 before polishing				

This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

TDS Unique Acrylic Clear page 2 of 4



Technical Data Sheet

Version:03

Remarks	
	Stir all products thoroughly each time before use. Stir the mixture well after the weigh-out of the components.
°F1°C	Surface temperature must always be a minimum of 3°C (5°F) above dew point.

Equipment Cleaning

Use recommended Concept Paints 035 Gunwash

Dry Film Properties	After 7 days drying, when compared to similar technology products.
UV protection	High
Flexibility	High
Adhesion	Excellent
Durability	Excellent

Product Data		
Colour	Water white	
Theoretical Coverage	Approx. 5.0 m ² /L (205 ft ² /US gal) @ recommended DFT	
Shelf Life	36 months in an unopened container at room temperature, away from sunlight.	

Product Packaging		
Product Code	Product Name	Package Size
AU7069000000X AU8029200000X AU8109200000X	Unique Acrylic Clear Acrylic Thinner 810 Retarder Thinner	1L, 4L, 20L 1L, 4L, 20L 1L, 4L, 20L

TDS Unique Acrylic Clear page 3 of 4



Technical Data Sheet

Version:03

Safety

For automotive and industrial use only by professional painters. Not recommended for sale to, or use by the general public. Before using, read and follow all label and Safety Data Sheet (SDS) precautions. If mixed with other components, the mixture will have hazards of all individual components.

Read and understand the Guidelines for the Safe Handling and Use of Isocyanate Containing Paints, including the use of approved respiratory protection and Personal Protective Equipment. Use only in a well-ventilated approved spray booth, according to local regulations.

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This Technical Data Sheet supersedes all previous issues.

Concept Paints 26-30 Charles Street St Marys NSW 2760 Sydney, Australia ph. +61 (2) 9673 2555 fax. +61 (2) 9623 1918 office@conceptpaints.com.au www.conceptpaints.com.au

TDS Unique Acrylic Clear page 4 of 4