



TECHNICAL DATA SHEET

1K ETCH PRIMER **(SPRAYPAK)**

PRODUCT DESCRIPTION

1K Etch Primer Spraypak is a chromate free etch primer that has excellent adhesion to a wide range of substrates, whilst providing very good anti-corrosive properties. Suitable for use under Concept Paints 1K & 2K products, Concept Paints 300 series and the Unicryl 3000 products range.

PRODUCT AND ADDITIVES

- Concept 1K Etch Primer Spraypak

SUITABLE SUBSTRATES

- Sound existing finishes.
- Steel, Aluminium, Galvanised and Fibreglass surfaces.

SUBSTRATE PREPARATION

- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application.
- Mark off surrounding areas to avoid overspray.

MIXING

- Ready for Use
- Invert and shake the can thoroughly, until the agitation ball can be heard (two to three minutes). Continue to shake the can during application.

APPLICATION

- Spray in an even overlapping pattern from a distance of approximately 25 centimetres.
- Apply two to three even coats to gradually increase film thickness.
- Avoid heavy coats which may run.
- Allow 5 minutes flash off between coats.

Drying @ 25°C:	30 Minutes
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- Can be topcoated after 60 minutes.
- Sand thoroughly with P600 – P800, before applying finish coat.

AFTER USE

- Turn the can upside down and spray until the jet clears.
- Any over spray maybe cleaned up with Mineral Turps.

TECHNICAL INFORMATION

COLOUR:	Grey
COVERAGE:	2 m ² /400g @ 25 Micron Dry Film Thickness.
PACKAGING:	400g
ITEM CODE:	A03C/1KETC/400G
SHELF LIFE:	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 23 April 2015

REPLACES ISSUE: 27 May 2013