



## TECHNICAL DATA SHEET

# ACRYLIC PRIMER (SPRAYPAK)

### PRODUCT DESCRIPTION

Concept's Acrylic Primer Spraypak is a great primer which can be used as an undercoat prior to the application of Acrylic Paints, No Mix Basecoat and Industrial Enamel Paints. It is fast drying with excellent adhesion, easy to use and easy to sand.

### PRODUCT AND ADDITIVES

- Concept Acrylic Primer Spraypak

### SUITABLE SUBSTRATES

- Sound existing finishes.
- Aluminium surfaces primed with Concept 1K Etch Primer Spraypak.
- Steel surfaces.
- Polyester spray filler.
- Glass reinforced polyester.

### SUBSTRATE PREPARATION

- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application.
- Mask off surrounding areas to avoid overspray.

### MIXING

- Ready for Use
- Invert and shake the can thoroughly, until the agitation ball can be heard (two to three minutes). Continue to shake the can during application.

## APPLICATION

- Spray in an even overlapping pattern from a distance of approximately 25 centimetres.
- Apply two to three even coats to gradually increase film thickness.
- Avoid heavy coats which may run.
- Allow 5 minutes flash off between coats.

<b>Drying @ 25°C:</b>	30 Minutes
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- Can be topcoated after 60 minutes.
- Sand thoroughly with P600 – P800, before applying finish coat.

## AFTER USE

- Turn the can upside down and spray until the jet clears.
- Any over spray maybe cleaned up with Mineral Turps.

## TECHNICAL INFORMATION

<b>COLOUR:</b>	Grey
<b>COVERAGE:</b>	3 m <sup>2</sup> /400g @ 25 Micron Dry Film Thickness.
<b>PACKAGING:</b>	400g
<b>ITEM CODE:</b>	A03C/BEI/400G
<b>SHELF LIFE:</b>	12 Months

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The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

**REVISED: 23 April 2015**

**REPLACES ISSUE: 27 May 2013**