



TECHNICAL DATA SHEET

INDUSTRIAL LACQUER BLACK

PRODUCT DESCRIPTION

A nitrocellulose based lacquer, which has a wide range of applications. Its fast drying makes it ideally suited for painting subframes, fixtures, and other automotive and industrial components.

PRODUCT AND ADDITIVES

- Concept Industrial Lacquer Black
- Concept Multi-Thinner




SUITABLE SUBSTRATES

- Concept 1K Etch Primer
- Concept Universal 4000 Primer
- Sound Enamel and Lacquer surfaces.

MIXING RATIO




- Up to 30% reduction with Concept Multi-Thinner may be required.

SPRAY GUN AND PRESSURE

SPRAY GUN & PRESSURE:	<ul style="list-style-type: none">• 1.5 - 1.6 mm gravity feed or suction feed gun• Pressure at 300 – 400 kPa	
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APPLICATION

- All surfaces must be thoroughly sanded and cleaned with Concept Wax & Grease Remover prior to application.
- Apply two to three even coats.

SPRAYING VISCOSITY:	<ul style="list-style-type: none"> • 18 – 20 seconds B4 cup at 25°C. 	
FLASH-OFF TIME:	<ul style="list-style-type: none"> • 5 minutes between coats at 25°C. 	
DRYING:	<ul style="list-style-type: none"> • 1 – 2 hours at 25°C for a Dry Film Thickness of 20 – 30 Micron. 	

TECHNICAL INFORMATION

COLOUR:	Black
COVERAGE:	3 m ² /L @ 30 Micron Dry Film Thickness.
VOC:	765 g/L
GLOSS:	Semi Gloss
PACKAGING:	1LT, 4LT, 20LT
ITEM CODE:	A06C/ILB
SHELF LIFE:	12 Months

The above information is reliable and accurate to the best of our knowledge at the time of preparation. Any recommendations or suggestions made are without warranty or guarantee. Users assume all responsibility since the conditions of use are beyond our control.

REVISED: 28 May 2013

REPLACES ISSUE: 1 December 2004